

Work Order ID 153177

Wednesday, November 09, 2016 8:27:33 AM

153177

Page 1

Item ID: D5365-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Lug

Start Date: 11/9/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 11/18/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

DAS
21
9-89

Date: NOV 9 2016

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D5365

REV A

100

Cut blanks as per folio

0.00

100

Bandsaw

Memo

0.00

Jeaspa Bandsaw

DAS
32
9-89

16-11-09

105

0.00

105

Mill Conv

Memo

0.00

Conventional Milling Machine

MILL AS PER DWG

DAS
32
9-89

16-11-11

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

DAS
32
9-89

16-11-11

Work Order ID 153177

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153177

Page 2

Item ID: D5365-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Lug

Start Date: 11/9/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 11/18/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

4 ✓ ✓ *DFB*
16/11/11

130

Identify as per dwg & Stock Location: *Box*

0.00

130

Packaging

Memo

0.00

Packaging

4 ✓ ✓ *DFB*
16/11/11

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

DAS
21
9-89

NOV 11 2016

DAS
21
9-89

NOV 11 2016

Picklist Print

Wednesday, November 09, 2016 8:27:39 AM

Work Order ID: 153177

153177

Parent Item: D5365-1

D5365-1

Parent Item Name: Lug

Start Date: 11/9/2016

Required Date: 11/18/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 16-11-09 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B1.750X1.750		Purchased	No				f	12.4160		0.263158			DAS
M304B1 750X1 750									**			16-11-09	32 9-89
304 Bar													

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT009	12.416	
112041	12.416	

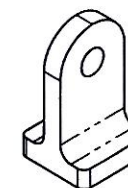
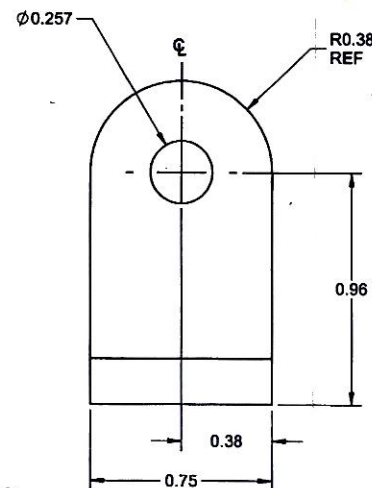
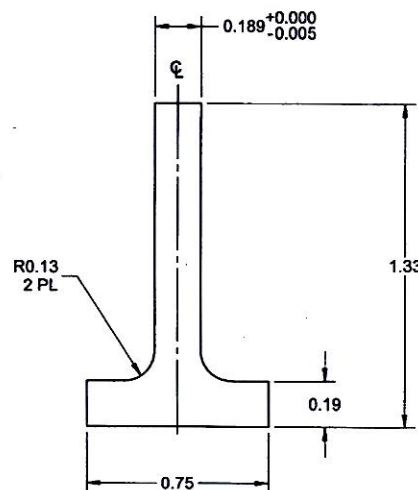
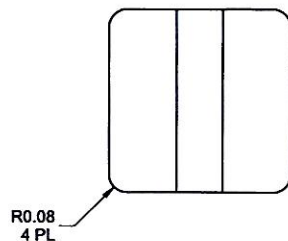
M304 Bar 750 x 7.500

304 Bar

16/11/16

135 463

0.302'



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 153177 MLJ
16-11-09

D5365-1 LUG

RELEASED
2016 NOV 02 up
EOW 16-513

- NOTES:**
1) MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
PER ASTM A276 OR ASTM A240
REF DART SPEC M304B
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: 0.07 lbs

A NEW ISSUE		VS	15.11.03
REV.	DESCRIPTION	BY	DATE
DESIGN	VS		
DRAWN	VS		
CHECKED	RF		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	DS		
DATE	15.11.03		

APPROVED

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D5365**

TITLE **LUG**

REV. A
SHEET 1 OF 1

SCALE
NTS

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